## Powder feeder replacement chart

<table>
<thead>
<tr>
<th>Powder feeder</th>
<th>Semi-automatic systems</th>
<th>Manual systems</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Plasma</td>
<td>Combustion Powder</td>
</tr>
<tr>
<td></td>
<td>For non-CE systems</td>
<td>6C&lt;sup&gt;b&lt;/sup&gt;</td>
</tr>
<tr>
<td>Obsolete model</td>
<td>Replacement model</td>
<td>Plasma</td>
</tr>
<tr>
<td>4MP or 4MP-D</td>
<td>9MC&lt;sup&gt;a&lt;/sup&gt;</td>
<td>9MP</td>
</tr>
<tr>
<td>4MP or 4MP-D</td>
<td>5MPE</td>
<td>✓</td>
</tr>
<tr>
<td>DJP</td>
<td>5MPE-HP</td>
<td>✓</td>
</tr>
<tr>
<td>DJP</td>
<td>9MP-DJ</td>
<td>✓</td>
</tr>
<tr>
<td>MFP</td>
<td>Twin 10-C</td>
<td>✓</td>
</tr>
<tr>
<td>MFP</td>
<td>5MPE</td>
<td>✓</td>
</tr>
<tr>
<td>MFP</td>
<td>9MPE</td>
<td>✓</td>
</tr>
<tr>
<td>For CE systems</td>
<td>9MCE&lt;sup&gt;a&lt;/sup&gt;</td>
<td>6CE&lt;sup&gt;b&lt;/sup&gt;</td>
</tr>
<tr>
<td>4MP or 4MP-D</td>
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</tbody>
</table>

<sup>a</sup> Controller capable of controlling up to 2 powder feeders

<sup>b</sup> Controller capable of controlling one powder feeder

<sup>c</sup> Manual system; feeder is used in stand-alone mode only

1 5MPA Interface required (Item 1049729)
2 A high-pressure HVOF feeder can be used with a plasma or combustion powder spray system but will require a B or C pick-up shaft, a separate carrier gas supply and a 7GNR Gas Regulator (Item 1001449) to supply 10.3 bar (150 psi) carrier gas to feeder
3 Optional 5MPE8365 Adapter Cable (Item 1049831) required to connect to 6P560 Remote Control Cable Assembly (Item 1001350)
4 Optional 5MPE8365 Adapter Cable (Item 1049831) required to connect to DJ125 Gun Handle (Item 1001800)
5 5MPE8365 Adapter Cable (Item 1049831) supplied with 5MPE-HP required
6 Gun must be equipped with MPHE Handle (Item 1049830)
7 Requires an interface box. Start/stop hopper 1, hopper 2 or both hoppers simultaneously. Hoppers are not included and must be ordered separately. 1.1, 1.5 and 5 l hoppers are available
8 Stand-alone mode only; feeder cannot be controled by controller

### Stand-alone mode

All feeders can be used in stand-alone mode and can be actuated with either a Gun Handle or a Remote Control Assembly.

- **CE Feeders:** Actuate using either a MPHE Handle (Item 1049830) or a Remote Control Assembly PKG58423 (Item 1050037)
- **Non-CE Feeders:** Actuate using either a DJ125 Handle (Item 1001800) or a Remote Control Assembly PKG54915 (Item 1050160)

Information is subject to change without prior notice.