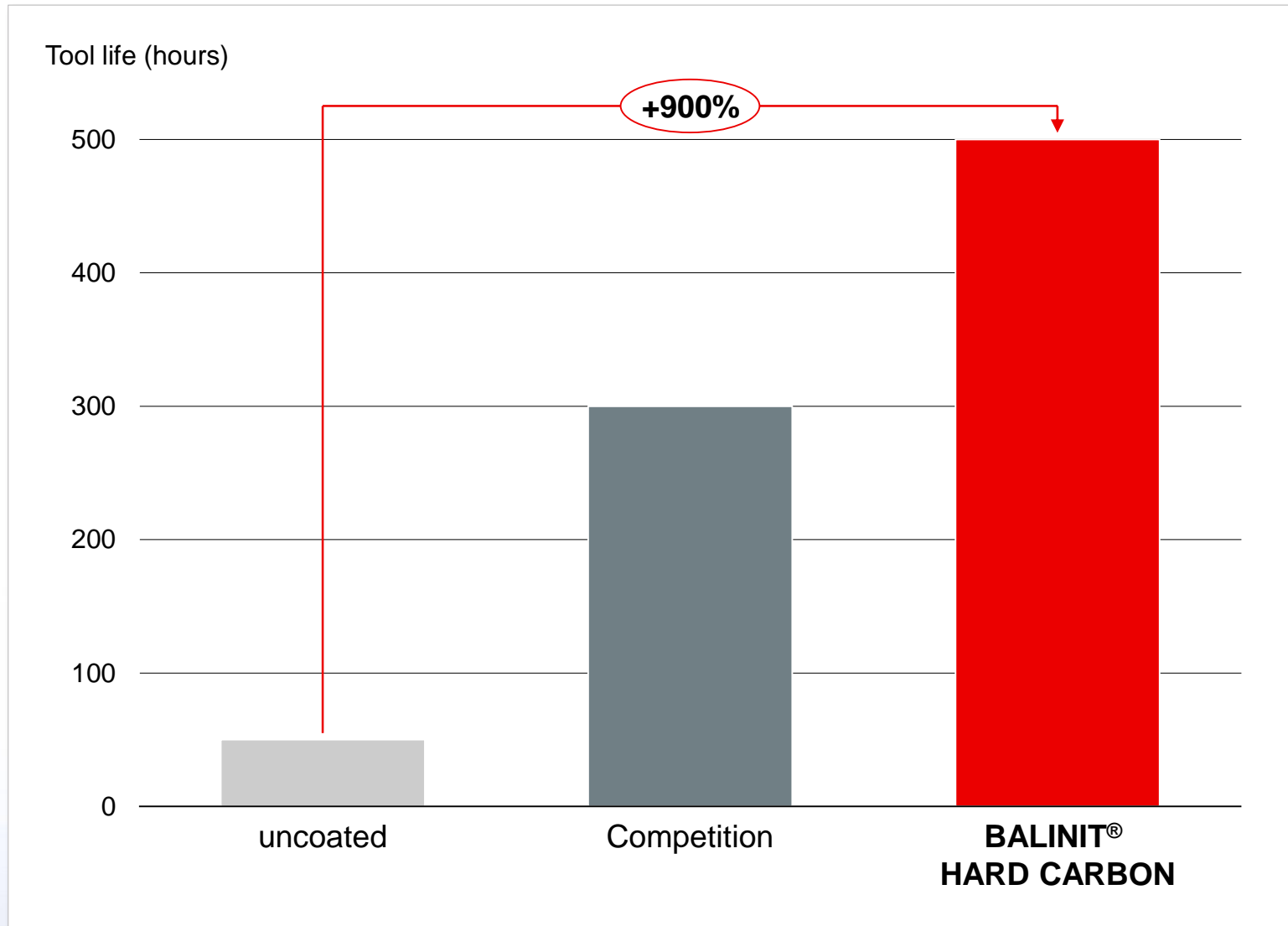


Hard wood stairs manufacturing with BALINIT HARD CARBON



Tool:

Solid end router Ø16
DK120 carbide

Workpiece:

Hard wood

Cutting data:

rpm = 20.000 1/min
 $a_p = 20$ mm

Benefit:

Tool life increase 900% compared to competition

Source:

European tool manufacturer