BALIQ TISINOS
Reaming aerospace parts

Tool:
Solid carbide reamer
Ø 2.99 mm

Workpiece:
Steel 1.4540
20X4CrNiCuNb164MnCr5
(AISI S15500)
Blade housing / Aerospace

Cutting data:
\( v_c = 10 \text{ m/min} \)
\( a_p = 4 \text{ mm} \)
wet

Source:
Enduser in the aerospace industry

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Tool life [1000 parts]

- Uncoated
- BALIQ® TISINOS

+180%