BALIQ TISINOS
Milling of Inconel

Tool:
Solid carbide endmill Ø12mm

Workpiece:
Inconel-5666
45 HRC

Cutting data:
v_c = 30m/min
f = 0.05mm/rev
External coolant

Benefit:
+50% higher tool life

Source:
Enduser / Aerospace industry

BALIQ - The Smooth Revolution (April 2019)