BALIQ AUROS
Tapping of low alloyed steel

- Tool
  PM-HSS tap M15

- Workpiece
  Steel 1.7225, 42CrMo4 (AISI4140, SCM440)
  1000 N/mm²

- Cutting parameters
  \( v_c = 20 \text{ m/min} \)
  Thread depth: 40 mm
  Blind hole
  Emulsion

- Source
  Tool manufacturer

BALIQ AUROS - The high-end solution for threading tools (September 2019)