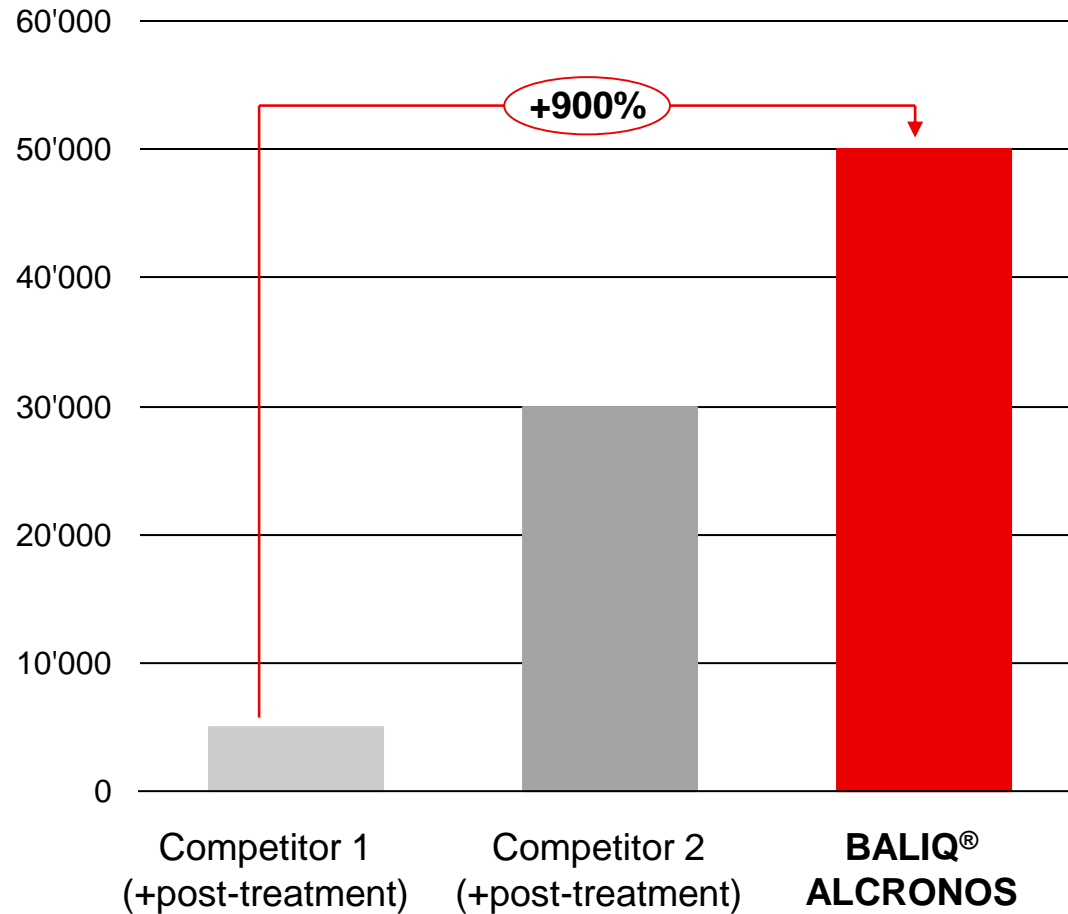


BALIQ ALCRONOS

Reaming stainless steel

Tool life [number of parts]



Tool

Solid carbide reamer Ø 10 mm

Workpiece

Steel 1.4301, X5CrNi189
(AISI 304, SUS 304)

Cutting parameters

$v_c = 48$ m/min
Further parameters confidential

Source

Automotive industry supplier