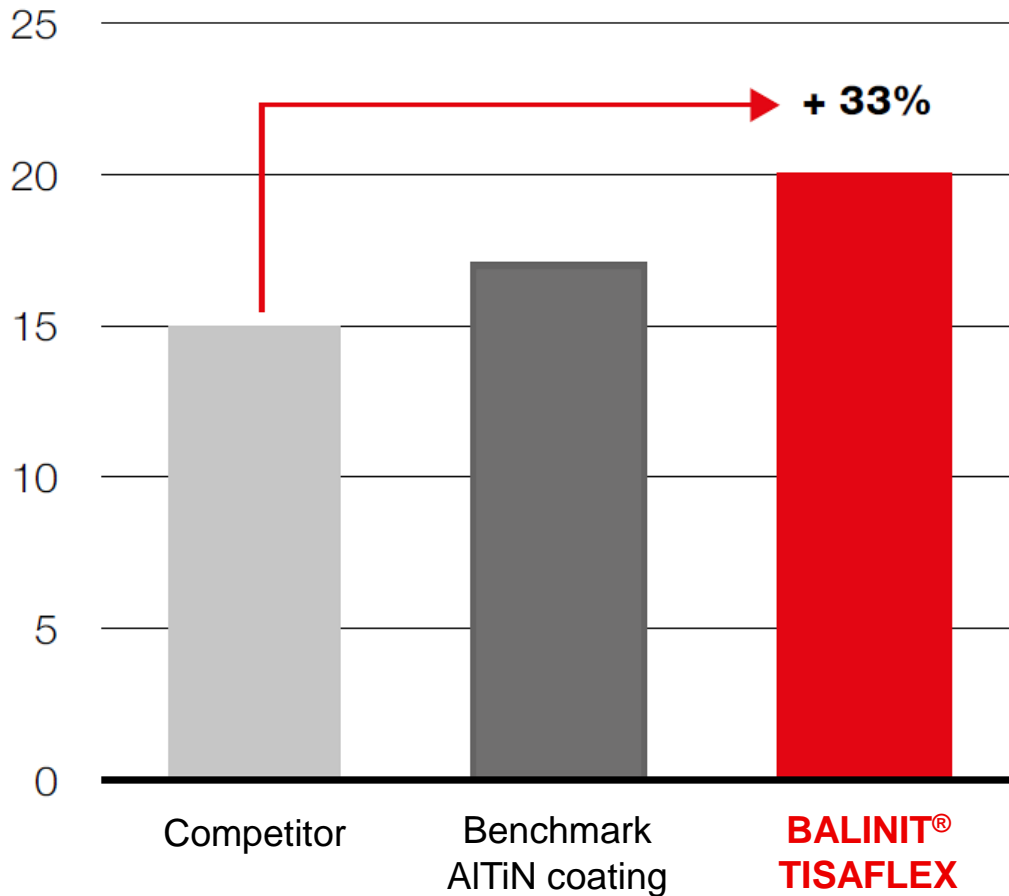


BALINIT TISAFLEX

Machining aerospace components

Tool life [number of parts]



Tool

Chamfer cutter Ø 12 mm

Workpiece

Nickel alloy 2.4650,
NiCo20Cr20MoT
(UNS N07263, NIMONIC® C-263)

Cutting parameters

$v_c = 64$ m/min
 $f_t = 0.05$ mm/tooth

Source/Customer

Manufacturer of aerospace components