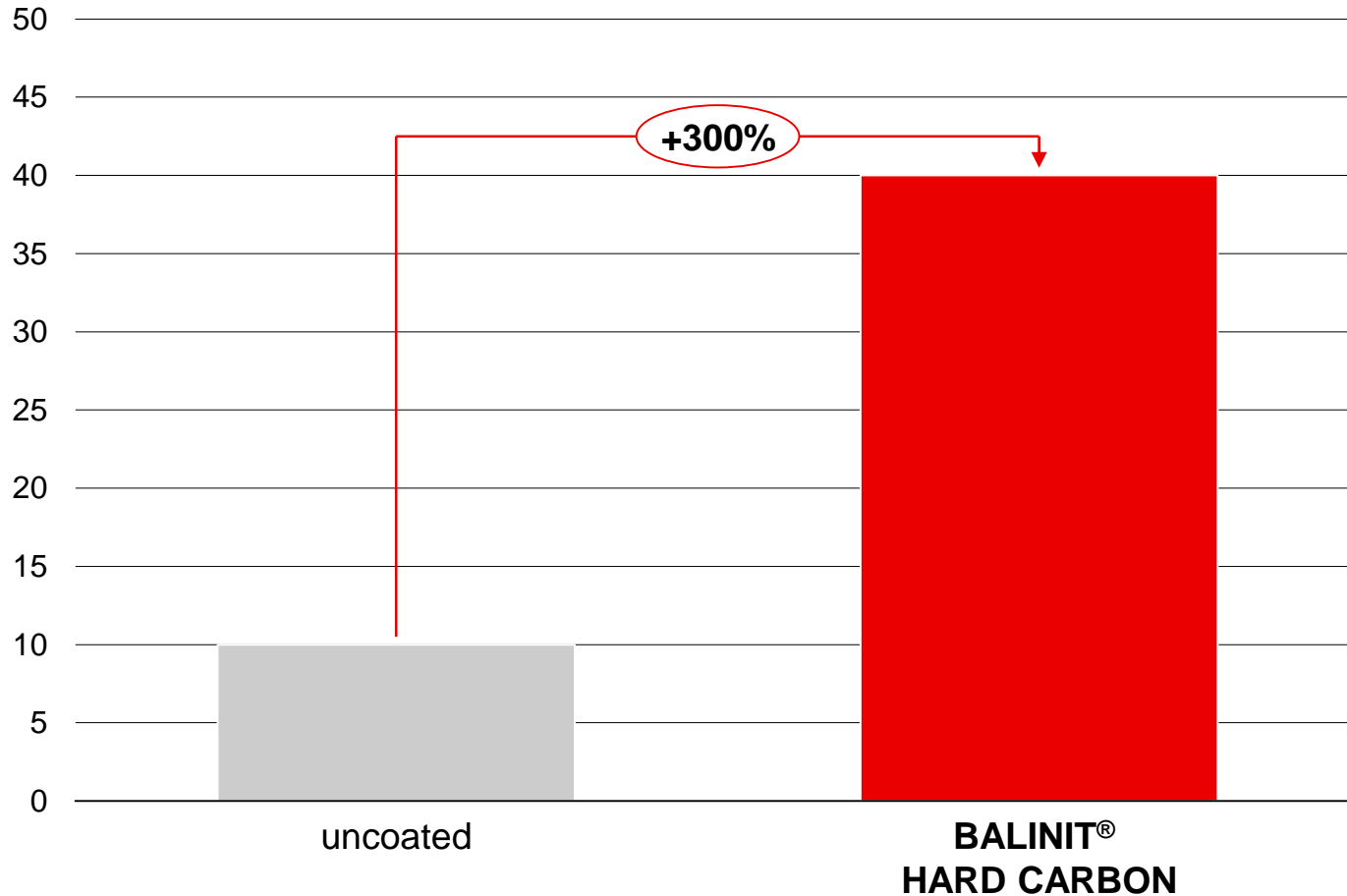


BALINIT HARD CARBON

Grooving brass watch crown

Tool life [1.000 parts]



Tool:

Grooving shank type tool
8x8x120mm
Carbide tip brazed

Workpiece:

Watch component, crown
brass

Cutting data:

N = 3000 rpm
F = 0.01
Oil lubricated

Benefit:

+300% lifetime
Improved surface quality

Source/Customer:

French watch industry