It's not allowed to change the master

**Tool:**
Grooving shank type tool
8x8x120mm
Carbide tip brazed

**Workpiece:**
Watch component, crown brass

**Cutting data:**
N = 3000 rpm
F = 0.01
Oil lubricated

**Benefit:**
+300% lifetime
Improved surface quality

**Source/Customer:**
French watch industry

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**Graph:**
- Tool life [1,000 parts]
- BALINIT® HARD CARBON vs. uncoated
- +300% increase in tool life