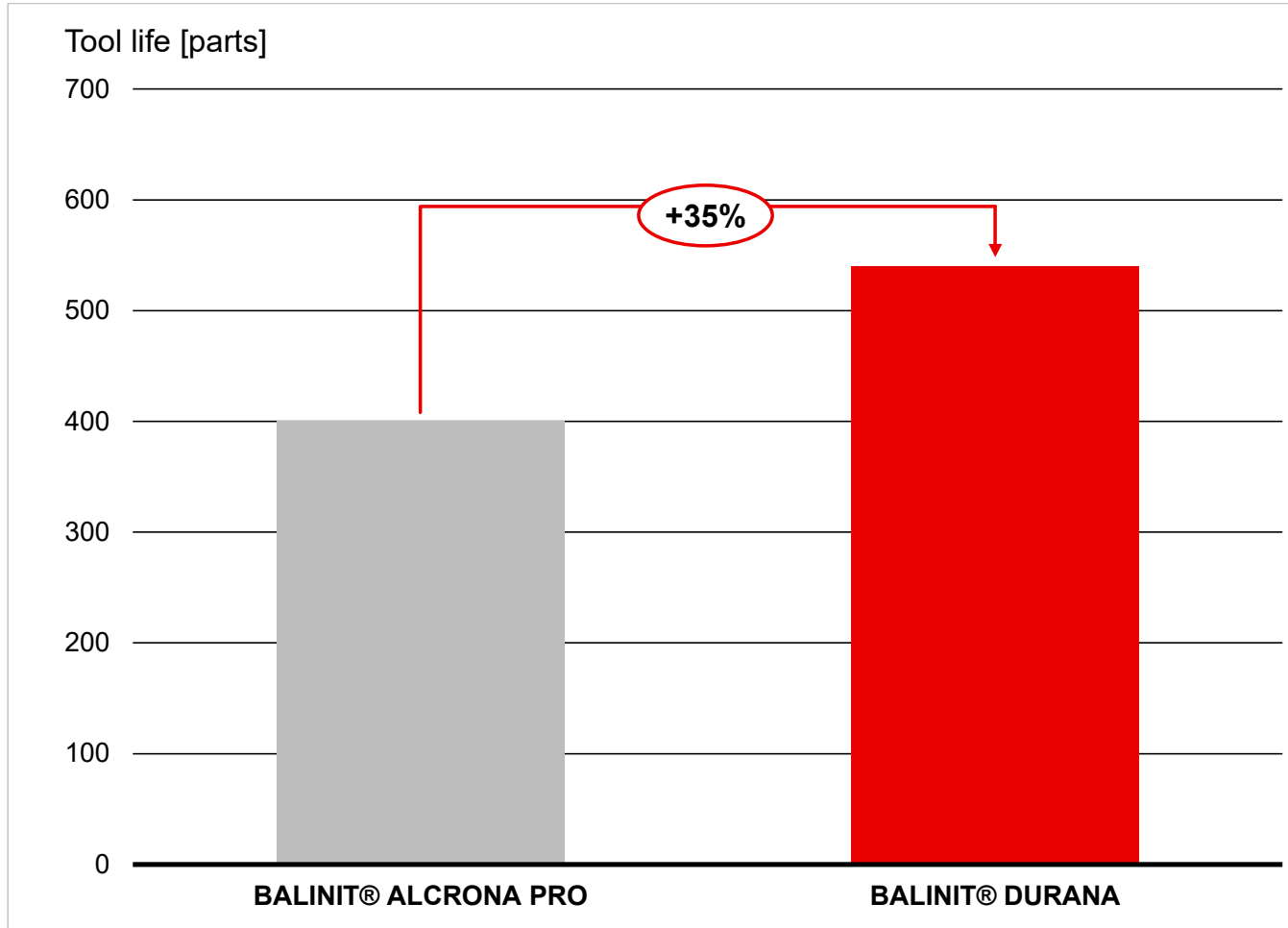


BALINIT DURANA for bevel gear cutting

Pinion machining (truck gears)

erlikon
balzers



Tool:
Carbide Stick Blade

Workpiece:
Pinion Gear

Cutting data:
 $v_c = 160$ m/min
 $f_z = 0.05$ mm

Benefit:
Reduce tool cost per part

Source/Customer:
Axle Manufacturer

