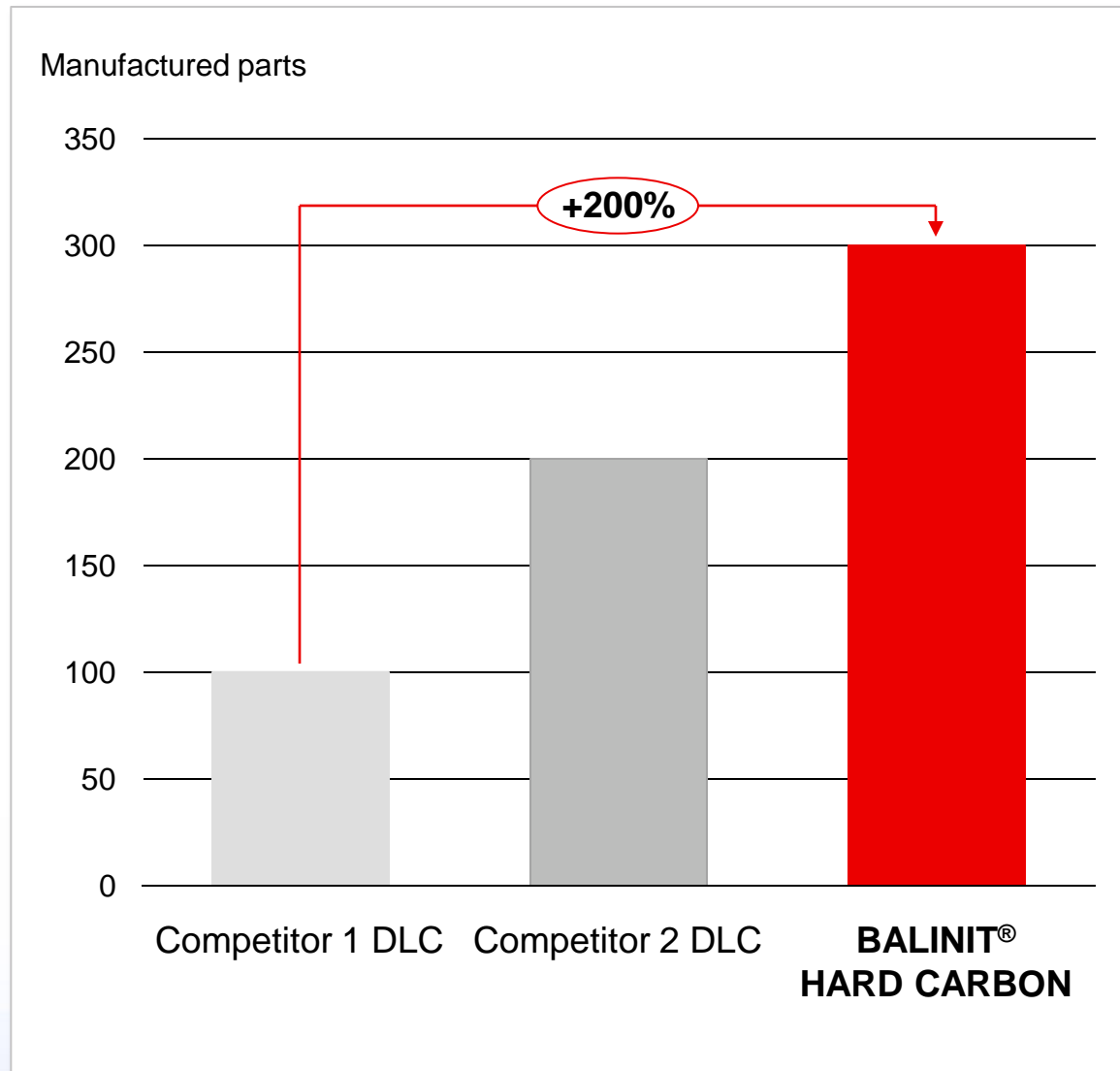


# Endmills: Milling of Elevator Parts



## Tool

Carbide endmill,  
Ø 4 mm, Z=2

## Workpiece

Al, low silicon content

## Cutting data

confidential

## Problem

Sticking, build-up edges

## Source

Enduser Japan