BALINIT DIAMOND NANO v/s PCD

**Number of holes**
- PCD-275
- CVD drill-1200

**Speed or rotations per minute (RPM)**
- PCD-5000r
- CVD drill-8250rpm

**Feed rate or inches per minute (IPM)**
- PCD-2ipm
- CVD drill-25ipm

**Tool:**
Carbide drills (all types)

**Workpiece:**
CFRP

**Source:**
US Toolmaker