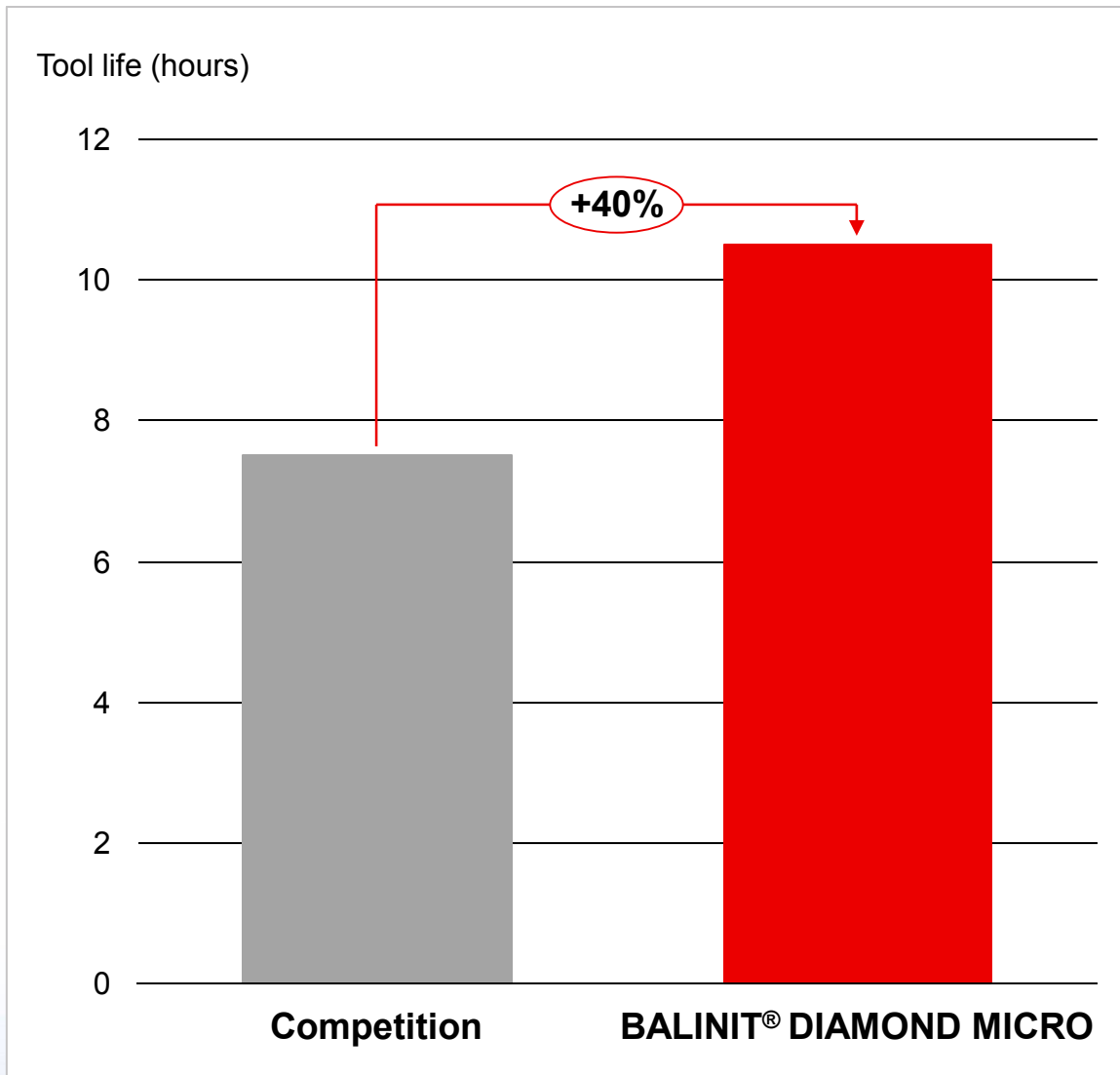


# BALINIT DIAMOND MICRO: the best solution for machining graphite



## Tool:

Solid endmill Ø 6  
EMT100 carbide

## Workpiece:

Graphite

## Cutting data:

$f = 22000$  mm/min  
 $\text{rpm} = 42000$  1/min  
 $a_p = 6$  mm

## Benefit:

Tool life increase 40%  
compared to competition

## Source:

European Tool Manufacturer

