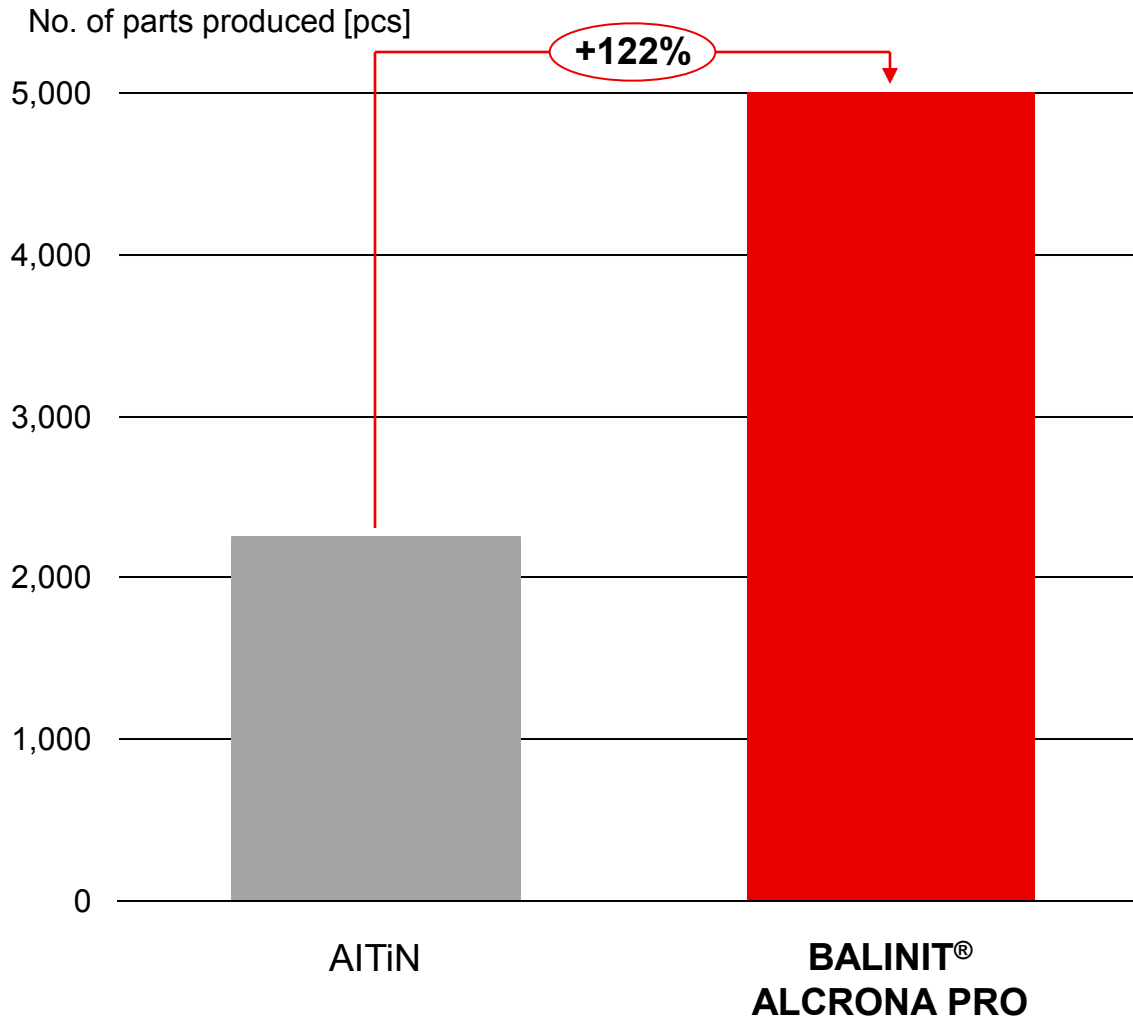


BALINIT® ALCRONA PRO is also impressive in hobbing



Tool

PM-HSS hob

Workpiece

Steel 1.7131(~AISI 5115)

Cutting parameters

$v_c = 200$ m/min

VB ~ 0.3 mm

Machining

Dry

Source

Automaker