

Braze specification quick reference chart

Braze filler metals

Amdry™ product	Aeronca	AWS A5.8	Chromalloy	GE	Honeywell EMS 54752	MTU MTS	NOV	Pratt & Whitney PWA	Rolls-Royce MSRR	SAE Intl. AMS	Solar Turbines	T.A.R. MS	UTCAS
100		BNi 5		B14Y3	Type V				9500/116	4782		1064	
100C		BNi 5		B14Y3 B50TF81	Type V				9500/116	4782			
100F									9500/116	4782			
103				B50TF142					9500/730				
400		BCo 1			56650			1186-1	EMS 56650	4783		1112	
485								1185-1					
485/509								1185 BI 1					
718B				B50TF203								1089	
770		BNi 2			Type II				9500/97	4777			
7701		BNi 2		B59TF204					9500/97	4777			
7703		BNi-2								4777			
775				B50TF207	Type VIII	1295		36962	9500/719				
780		BNi 3			Type I		FCMS-040		9500/114	4778			
7801				B50TF205						4778			
788						1523							
790		BNi 4					FCMS-041		9500/700	4779			
7901				B50TF206	Type X					4779			
8249								36117 BI 1					
8626								36119					
915								996	9500/705		ES9-264		
9150		BNi 1 a			Type XIII					4776		1062	
9300													HS 6800
9300B	AIMS 7-71												
9301		BNi 8											

Braze specification quick reference chart (continued)

Braze filler metals (continued)													
Amdry™ product	Aeronca	AWS A5.8	Chromalloy	GE	Honeywell EMS 54752	MTU MTS	NOV	Pratt & Whitney PWA	Rolls-Royce MSRR	SAE Intl. AMS	Solar Turbines	T.A.R. MS	UTCAS
B-93				B50TF108									
BRB			BZ003	Typ 10	Type XIX	1391							
DF-3					Type XVIII								
DF-3-325						2033							
DF-4B									9500/724				
DF-6A					Type XIV Type XV								
D-15				B50A942 B50TF173								1085	
MM509B-C				B50A989									
MM509B-F				B50A989									
718B				B50TF203								1089	

Standard and superalloy filler metals

Product	Canada Pratt & Whitney CPW	Chromalloy	GE	MTU MTS	Pratt & Whitney PWA	Rolls-Royce MSRR	SAE Intl. AMS	T.A.R. MS
Amdry 625				1438				
Amdry 718			B50TF202	1376			5832	1088
Amdry 8670					36117-2			
Amdry MM509	549-2		B50A988		1185-2			1068
Amdry MM509-C			B50A988					
Amdry Rene 80			B50TF183					1086
Amdry X40			B50TF185					1087
Metco 56C-NS						9513		
Metco 5640NS			B50TF40					

Information is subject to change without prior notice.