

Product Data Sheet

QuikSwap Quick Change System for Air Plasma Spray Guns

Gun changeover in a plasma spray booth is not the most demanding task, but when done frequently, the time adds up and productivity goes down. QuikSwap™ saves time and improves productivity. It is the perfect solution whether changing guns in the same spray booth or moving spray guns between spray booths.

1 General Description

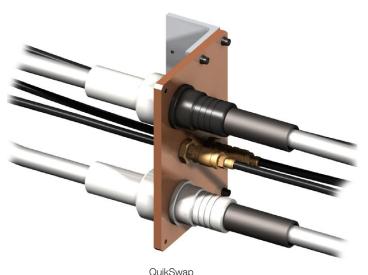
QuikSwap reduces the time required for plasma gun changeover to seconds. It's a simple solution that is ideal for:

- Operations that frequently change spray guns within a single spray booth
- Operations that frequently move spray guns between multiple spray booths
- Mass production operations that need rapid gun changeover for gun maintenance

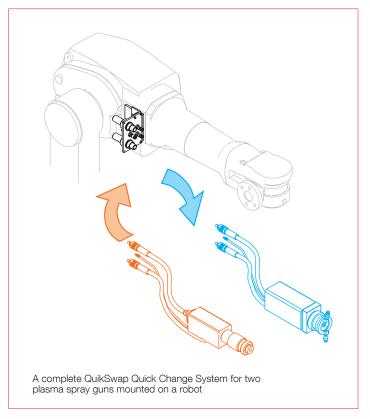
A complete QuikSwap system consists of the QuikSwap and the QuikSwap Gun Coupling Unit. Purchase a Quik-Swap system and as many additional QuikSwap Gun Coupling Units as needed. Simply attach the gun cables to Quik-Swap and each of the QuikSwap Gun Coupling Units once. Afterwards, just snap off one gun and snap on another. It's that easy.

Need QuikSwap for multiple spray booths? Purchase several complete QuikSwap systems and additional QuikSwap Gun Coupling Units, if required.

The QuikSwap benefit: Simple handling for all single cathode plasma spray guns!



a.a.rap



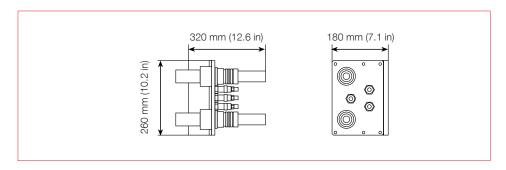
2.2 Order Details - QuikSwap System / Kits

Description		Order No.	Kit Order No.
QuikSwap Co	omponents		
QuikSwap Co	omplete System Components		
	QuikSwap (includes hose and cable connectors in the QuikSwap Connector Kit)	1072915	
	Changeover adapter for Metco-style hoses, UNF 9/15-18		1097618
	Changeover adapter for PT-style hoses, UNF 9/16-20		1076694
	Quick Coupler Quick Swap Kit		1076693
QuikSwap Ho	ose and Cable Set (specify spray gun model) ^a		
	8MH hose and cable set: 1.5 m (5 ft)		1058504
	8MH hose and cable set: 3.5 m (11.5 ft)		1058503
	8MH hose and cable set: length specified by customer		1034390
	Plasma gas hose: 1.5 m (5 ft)	1008184	
	Plasma gas hose: 3.0 m (10 ft)	1037324	
	Plasma gas hose: 3.5 m (11.5 ft)	1008188	
	Gun hose +/- set: 1.5 m (5 ft)		1008174
	Gun hose +/- set: 2.0 m (6.5 ft)		1018776
	Gun hose +/- set: 3.0 m (10 ft)		1018781
	Gun hose +/- set: 3.5 m (11.5 ft)		1003101
QuikSwap Co	omponents for Additional Spray Guns		
	Water/power left-hand (-) male connector	1072896	
	Water/power right-hand (+) male connector	1072810	
C	PT-style air hose quick coupling, 9/16-20 UNF to d11 Swagelok	1072901	
(Ca	Metco-style air hose quick coupling, 9/16-18 UNF to d11 Swagelok	1097022	
	PT-style air hose quick coupling, 9/16-20 UNF to d11-IV Swagelok	1073015	
	Metco-style air hose quick coupling, 9/16-18 UNF to d11-IV Swagelok	1097021	
	Cap protection set		1096614

^a Other lengths on request

3 Technical Data

3.1 Dimensions



3.2 Specifications

QuikSwap Quick Change System				
Weight	6 kg	13.2 lb		
Water / Power Connectors				
Water Connection				
Diameter	8 mm	0.31 in		
Max. Operating Pressure	20 bar	290 psi		
Residual Leakage During Disconnection	0.026 cm ³	0.01 in ³		
Power Transmission				
Contact Resistance	10 μΩ			
Nominal Current max.	1000 A			
Coupling				
Extraction Force	80 N	18 lbf		
Insertion Force	120 N	27 lbf		
Environment				
Temperature	+0 to +100 °C	+32 to +212 °F		
Humidity	< 75 %, non-condensing			

