

**Order instruction**

- BALINIT® DIAMOND CLASSIC     BALINIT® DIAMOND MICRO  
 BALINIT® DIAMOND PLUS         BALINIT® DIAMOND NANO

Order No.: \_\_\_\_\_

Delivery address:

Oerlikon Balzers Coating Luxembourg  
ZI de Haaneboesch/Route de Bascharage  
L-4513 NIEDERCORN

**Order Information**

Oerlikon Balzers Coating Center: \_\_\_\_\_  
Address: \_\_\_\_\_  
Contact person: \_\_\_\_\_  
Mail: \_\_\_\_\_ Phone: \_\_\_\_\_

End Customer Name: \_\_\_\_\_  
Address: \_\_\_\_\_  
Contact person: \_\_\_\_\_  
Mail: \_\_\_\_\_ Phone: \_\_\_\_\_

**Coating specifications**

- insert    d \_\_\_\_\_
- Standard Tool (shank type)
- Coating length 25 mm
  - Coating length 55 mm
  - Coating length special \_\_\_\_\_mm
  - Coating thickness 6 + 2 µm (all DIAMONDS)
  - Coating thickness 8 + 2 µm (MICRO or NANO)
  - Coating thickness 12 + 3 µm (for NANO only)
  - Coating thickness special \_\_\_\_\_µm



- Standard Microtool (shank type)
- Coating length 15 mm
  - Coating length special \_\_\_\_\_mm
  - Coating thickness 6 + 2 µm (all DIAMONDS)
  - Coating thickness special \_\_\_\_\_µm
- 
- Special: coating on final Outer Diameter  
Final Ø \_\_\_\_\_ +0 / - \_\_\_\_\_ mm

**Carbide specifications**

Carbide brand name: \_\_\_\_\_  
% Co: \_\_\_\_\_ Grain size: \_\_\_\_\_

- Unknown carbide grade

**Carbide not listed in our validated grades will be coated on customer's responsibility**

**Delivery Address**

Customer / Name: \_\_\_\_\_  
Address: \_\_\_\_\_  
Contact person: \_\_\_\_\_

- Coating Center  
\_\_\_\_\_

**Shipment**

- |                              |                              |                              |                              |                                  |                                  |
|------------------------------|------------------------------|------------------------------|------------------------------|----------------------------------|----------------------------------|
| <input type="checkbox"/> TNT | <input type="checkbox"/> UPS | <input type="checkbox"/> DPD | <input type="checkbox"/> DHL | <input type="checkbox"/> Fedex   | <input type="checkbox"/> Other   |
| Account Number: _____        |                              |                              |                              | <input type="checkbox"/> Express | <input type="checkbox"/> Economy |

**Please be aware: Production can only start if all fields are filled out!**