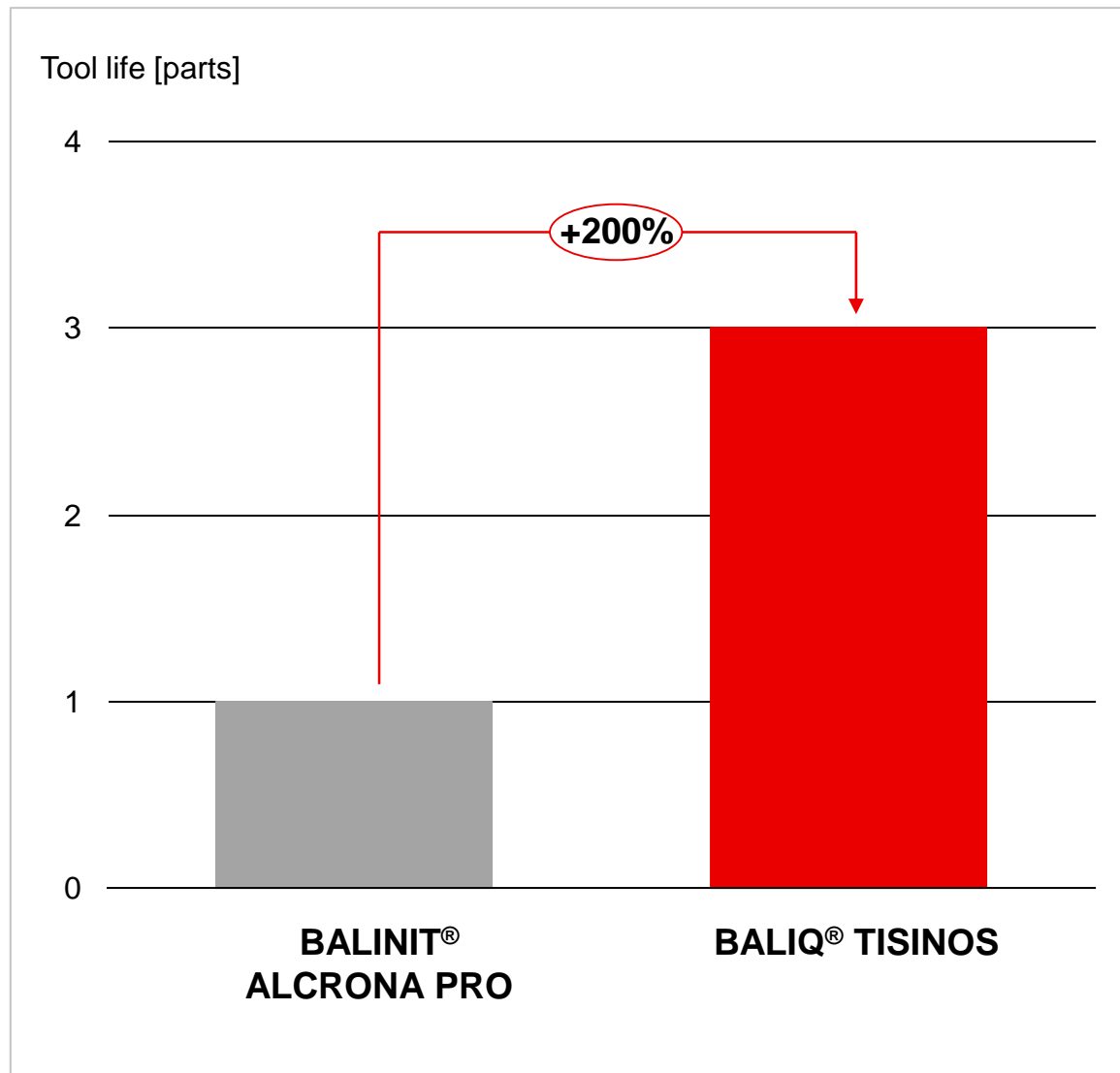


# BALIQ TISINOS

## Reaming hardened steel



**Tool:**  
Solid carbide reamer

**Workpiece:**  
Steel 1.2379  
X155CrVMo12  
(AISI D2, SKD11)  
HRC 62

**Cutting parameters:**  
Confidential

**Source:**  
Enduser in the  
aerospace industry