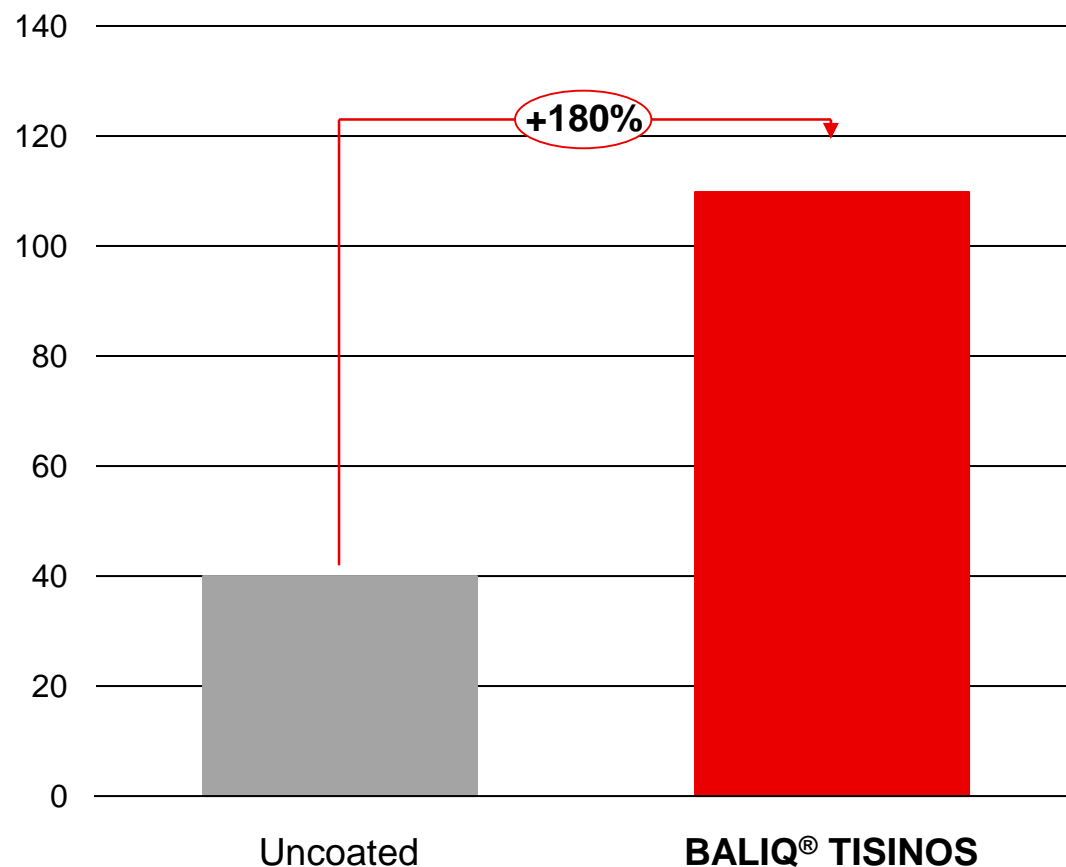


# BALIQ TISINOS

## Reaming aerospace parts

Tool life [1000 parts]



### Tool:

Solid carbide reamer  
Ø 2.99 mm

### Workpiece:

Steel 1.4540  
20X4CrNiCuNb164MnCr5  
(AISI S15500)  
Blade housing / Aerospace

### Cutting data:

$v_c = 10$  m/min  
 $a_p = 4$  mm  
wet

### Source:

Enduser in the  
aerospace industry