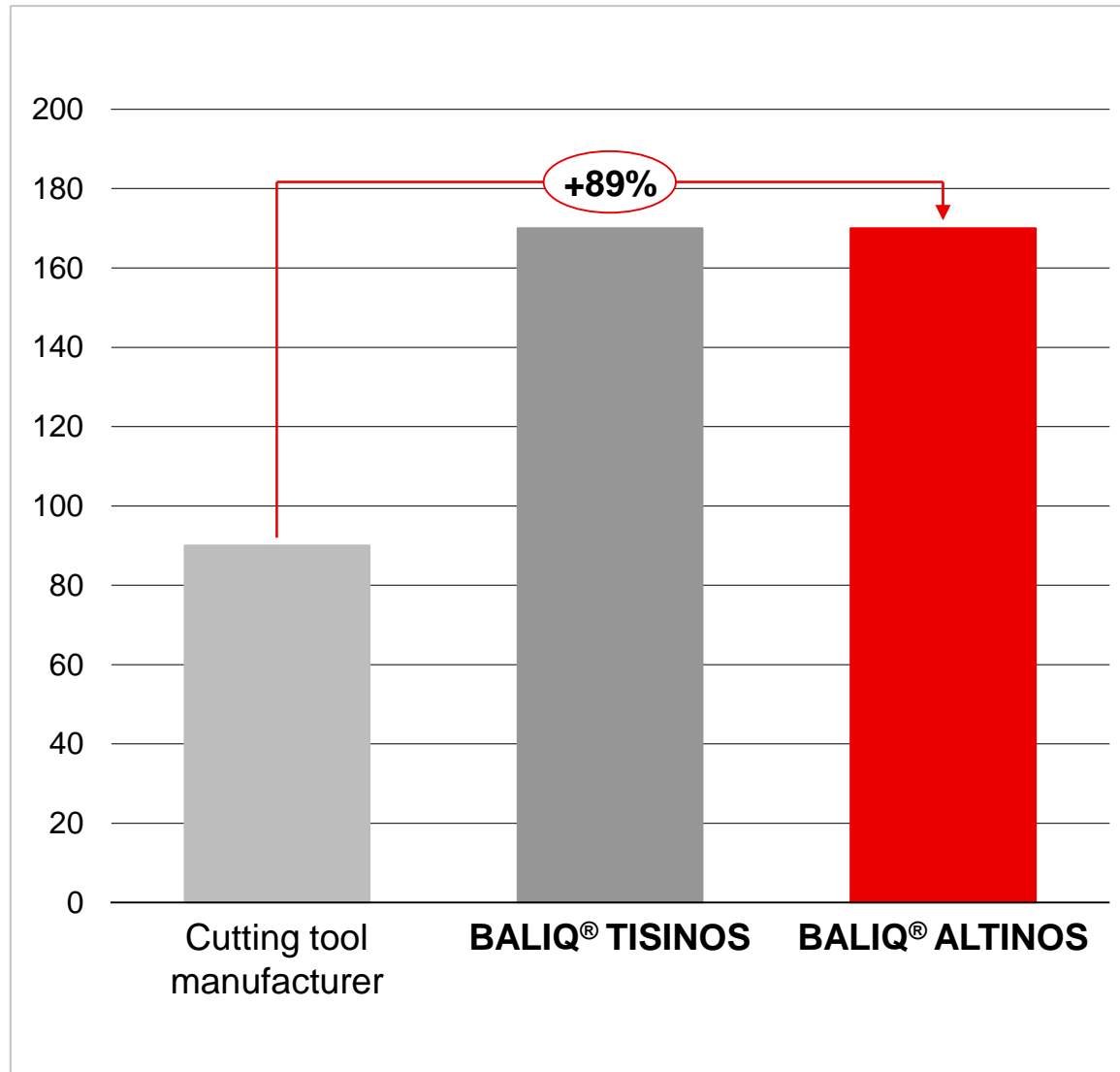


BALIQ TISINOS and BALIQ ALTINOS

Milling with carbide inserts



Tool

Carbide insert for milling
SPAN 1203

Workpiece

Cast iron GG20
160 to 230 BHN

Cutting parameters

$v_c = 150$ m/min
 $f_a = 0.15$ mm/rev
 $a_p = 2.5$ mm
Dry cutting

Source

Enduser