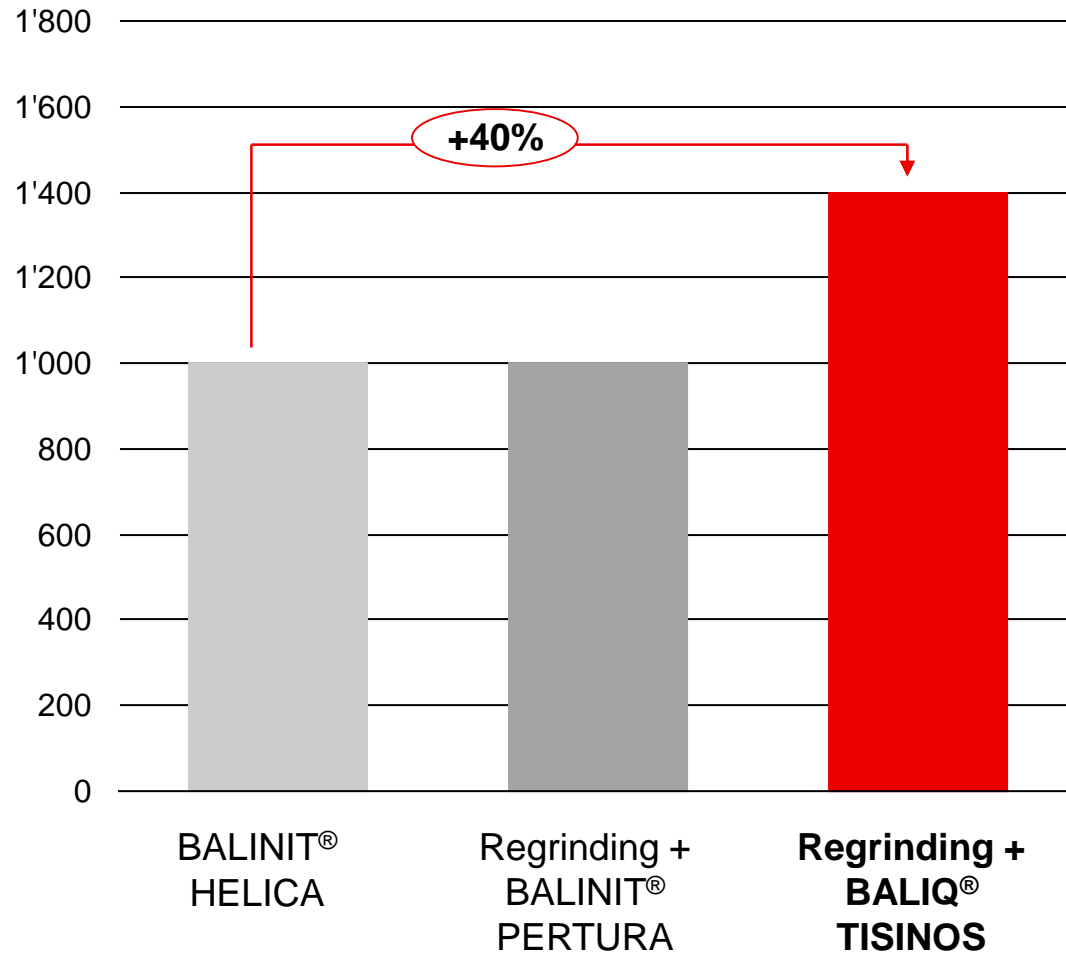


# BALIQ TISINOS

## Drilling of forged steel

Tool life [holes]



### Tool:

Solid carbide drill Ø7.52mm

### Workpiece:

Forged steel

### Cutting Data:

$v_c = 66$  m/min  
 $f = 0.16$  mm/rev  
Wet

### Benefit:

+40% higher tool life

### Source:

Tool manufacturer