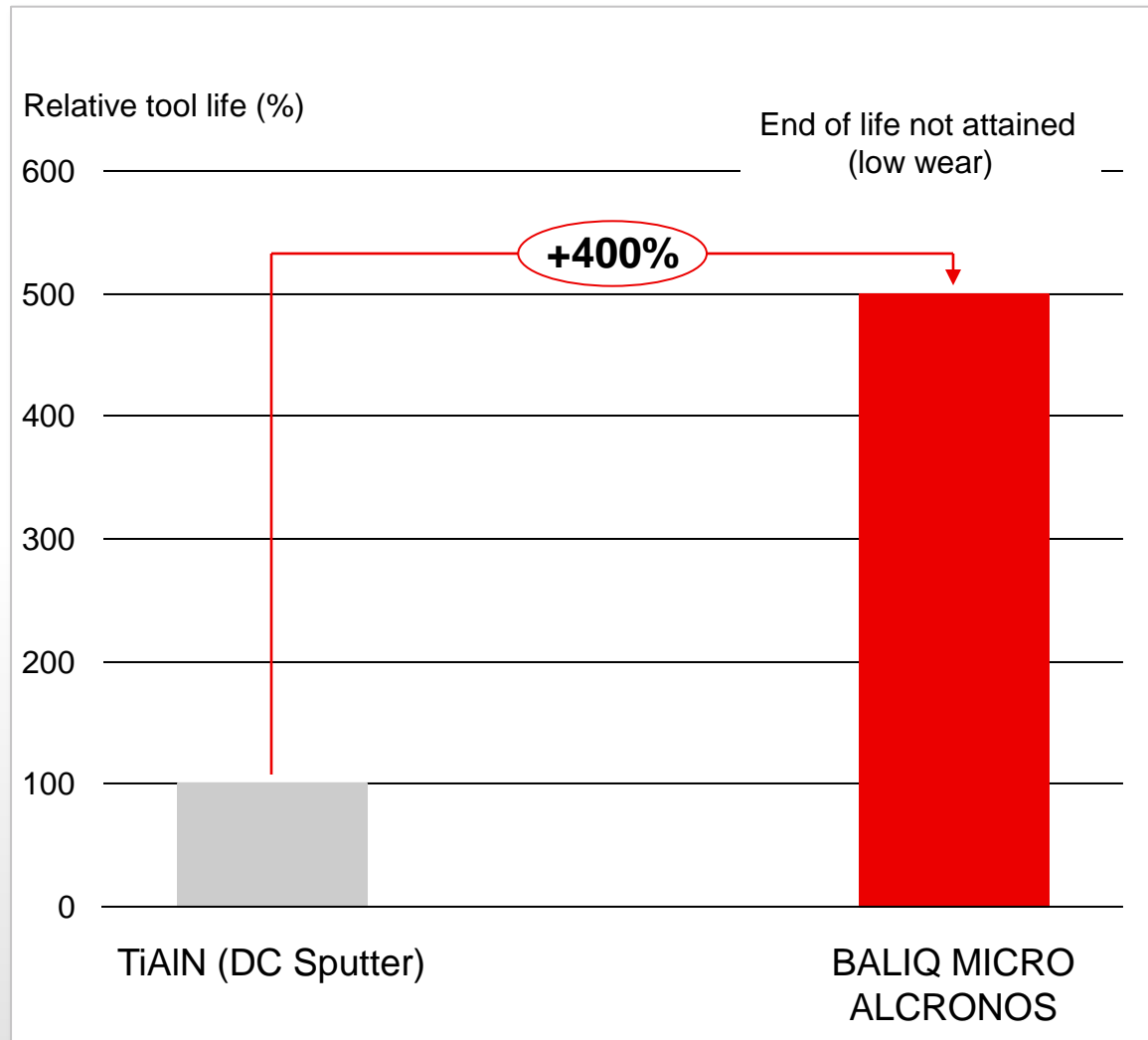


# Convincing test results for microdrills

## Drilling in steel



### Tool

Microdrill  
D = 0.6 mm

### Workpiece

Steel 1.3505  
(AISI52100, SUJ 2)

### Machining

$v_c$  = confidential  
 $L_D$  = confidential  
Emulsion

### Source

Tool manufacturer / end user  
Europe