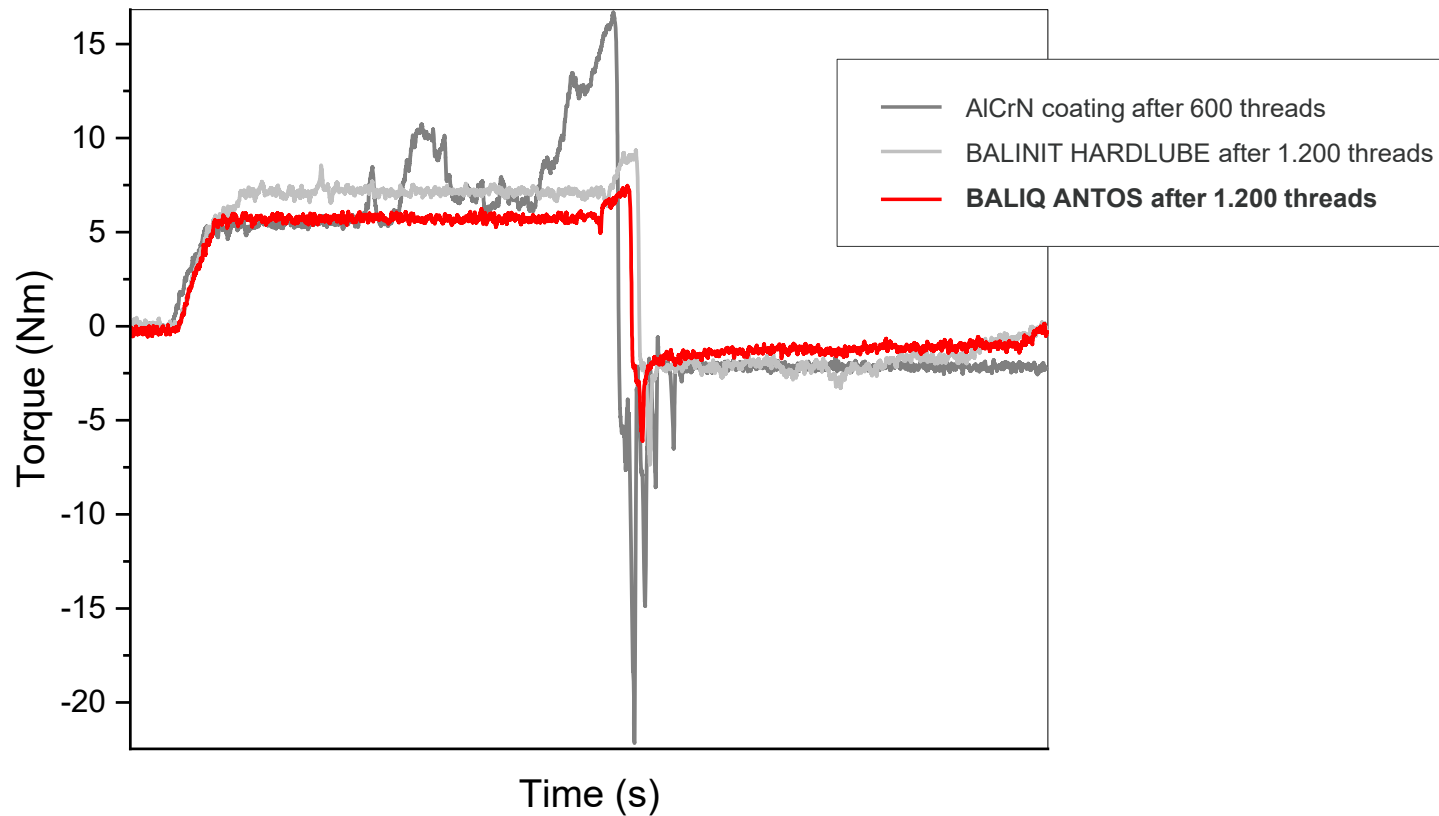


Smooth running-in effect and optimum chip formation with BALIQ ANTOS

oerlikon



BALIQ ANTOS
Tapping into steel

Tool
HSS M8 spiral tap

Workpiece
Steel 1.4301
(X5CrNi18-10)

Cutting parameters
 $v_c = 8$ m/min
 $a_p = 22.5$ mm
Emulsion 10%

Source
Tool manufacturer