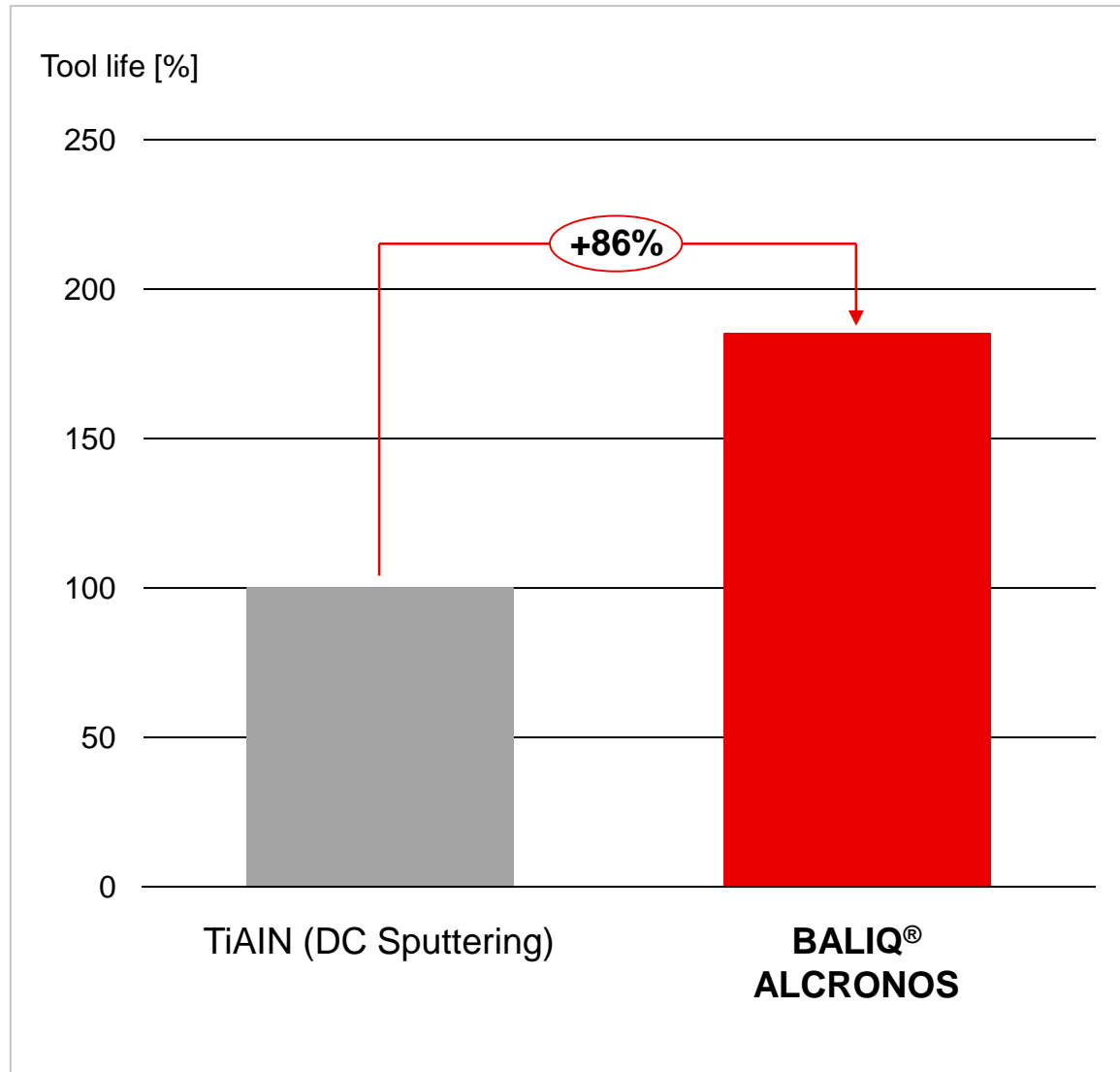


BALIQ ALCRONOS

Reaming hardened steel



Tool

Solid carbide reamer Ø 3 mm

Workpiece

Steel 1.7147, 20MnCr5
(AISI 5120)

Cutting parameters

Confidential

Source

European tool manufacturer