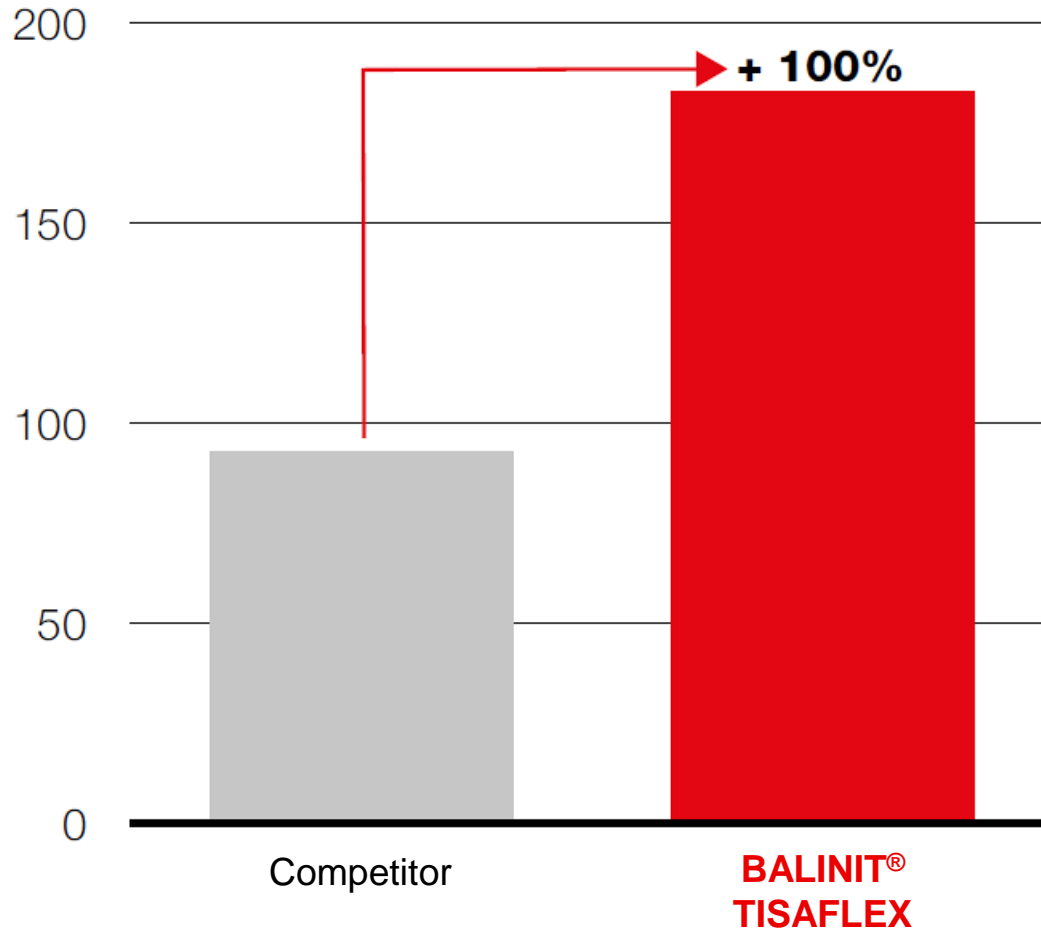


BALINIT TISAFLEX

Milling nickel-based alloy

Tool life [number of parts]



Tool

End mill Ø 16 mm

Workpiece

Nickel alloy 2.4650,
NiCo20Cr20MoT
(UNS N07263,
NIMONIC® C-263)

Cutting parameters

$v_c = 45$ m/min
 $f_t = 0.09$ mm/tooth
 $a_p = 0.50$ mm
 $a_e =$ variable
Wet

Source/Customer

Tool manufacturer