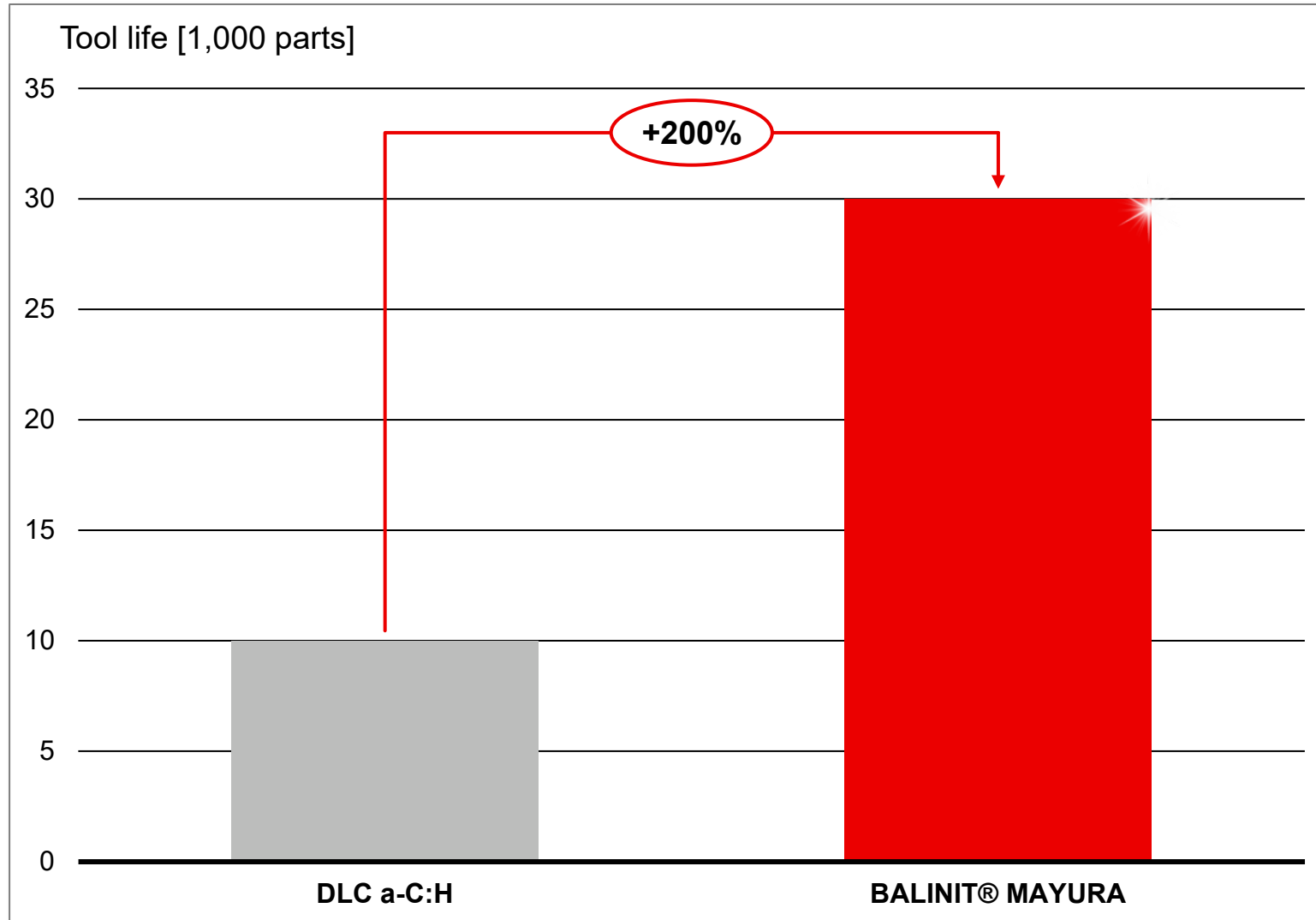


BALINIT MAYURA – forming of 4 mm thick aluminium



Tool:

Punch
X155CrMoV12 / 1.2379 / D2
58-60 HRC
120 × 116 × 53 mm

Workpiece:

Aluminium 7075-T0 – 4 mm

Challenge:

- Reduce visual defects due to sticking
- Reduce polishing time

Benefit:

- Lower scrap rate
- Less polishing time
- Better productivity