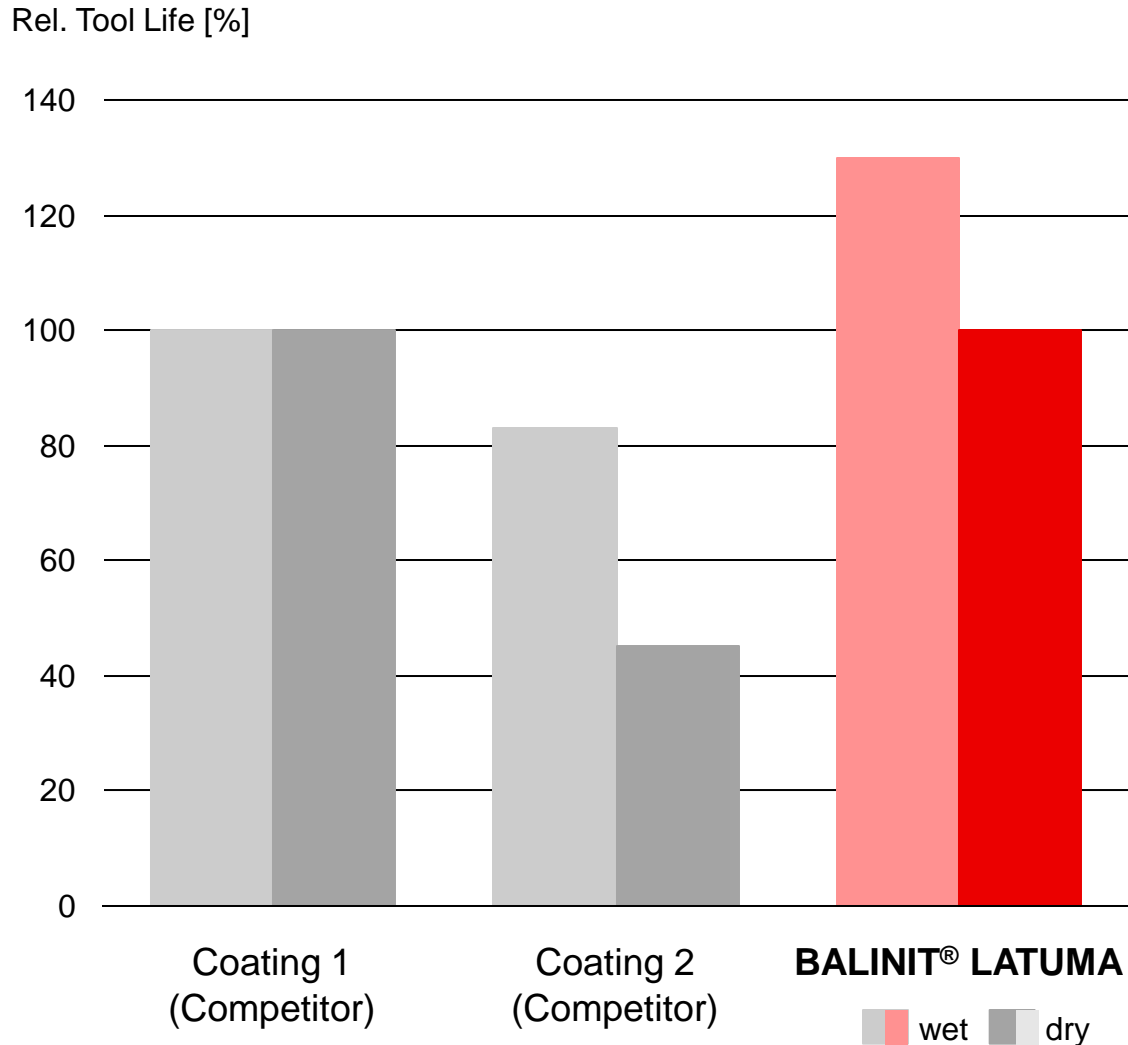


# Carbide inserts: milling of stainless steel BALINIT® LATUMA convincing in wet & dry



## Tool

Carbide insert

## Workpiece

Steel 1.4571 (AISI 316Ti,  
SUS316Ti)

## Cutting parameters

$v_c = 120$  m/min  
dry versus wet

## Source

Oerlikon Balzers  
Cutting Laboratory, Tool  
Manufacturer