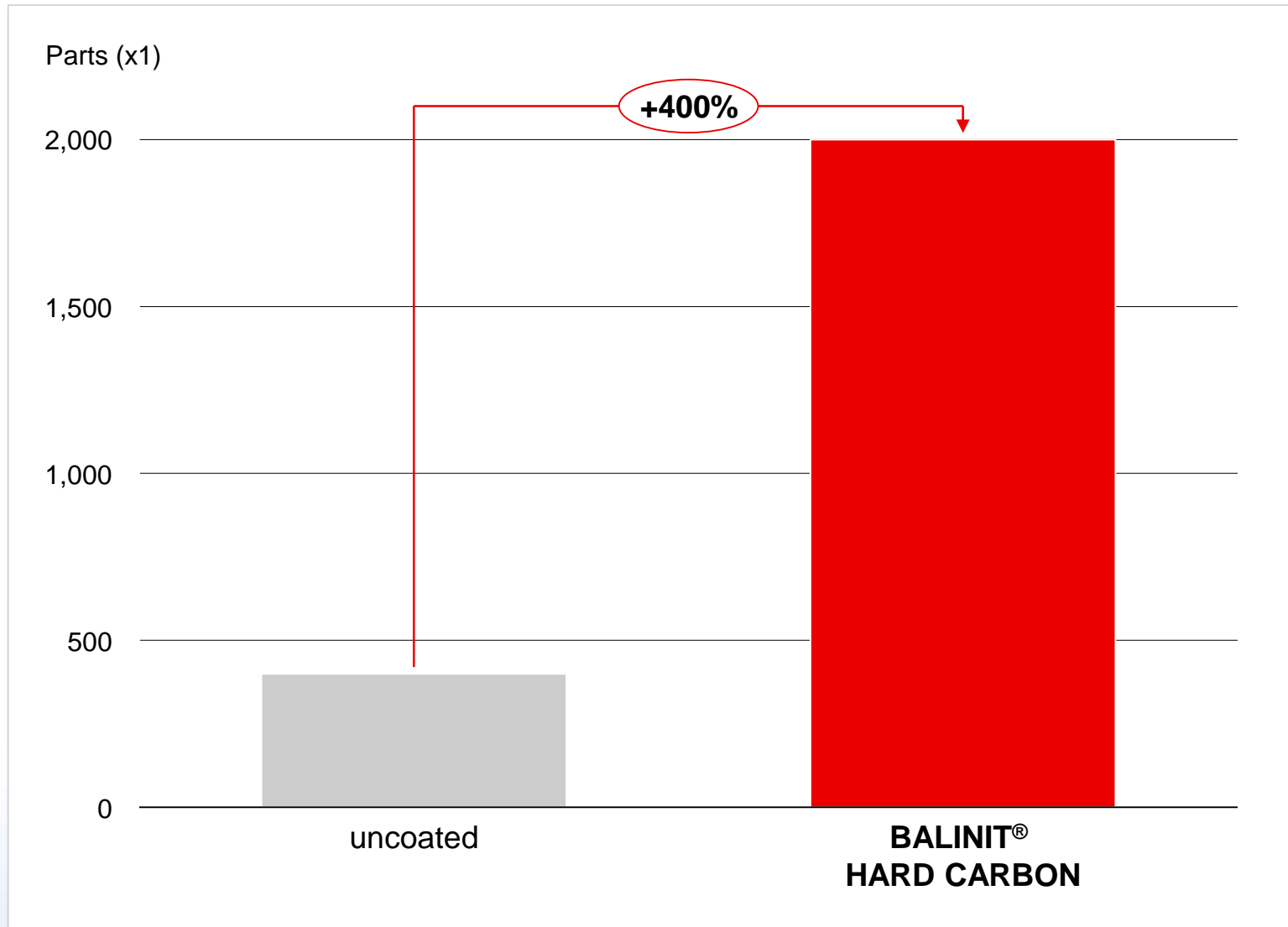


BALINIT HARD CARBON

Milling of automotive piston



Tool:
3 flute endmill

Workpiece:
Aluminum automotive piston
ADC12

Cutting data:
 $a_v = 1500$ mm/min
 $v_c = 150$ m/min

Benefit:
Performance increase

Source/Customer:
Automotive enduser
Brazil