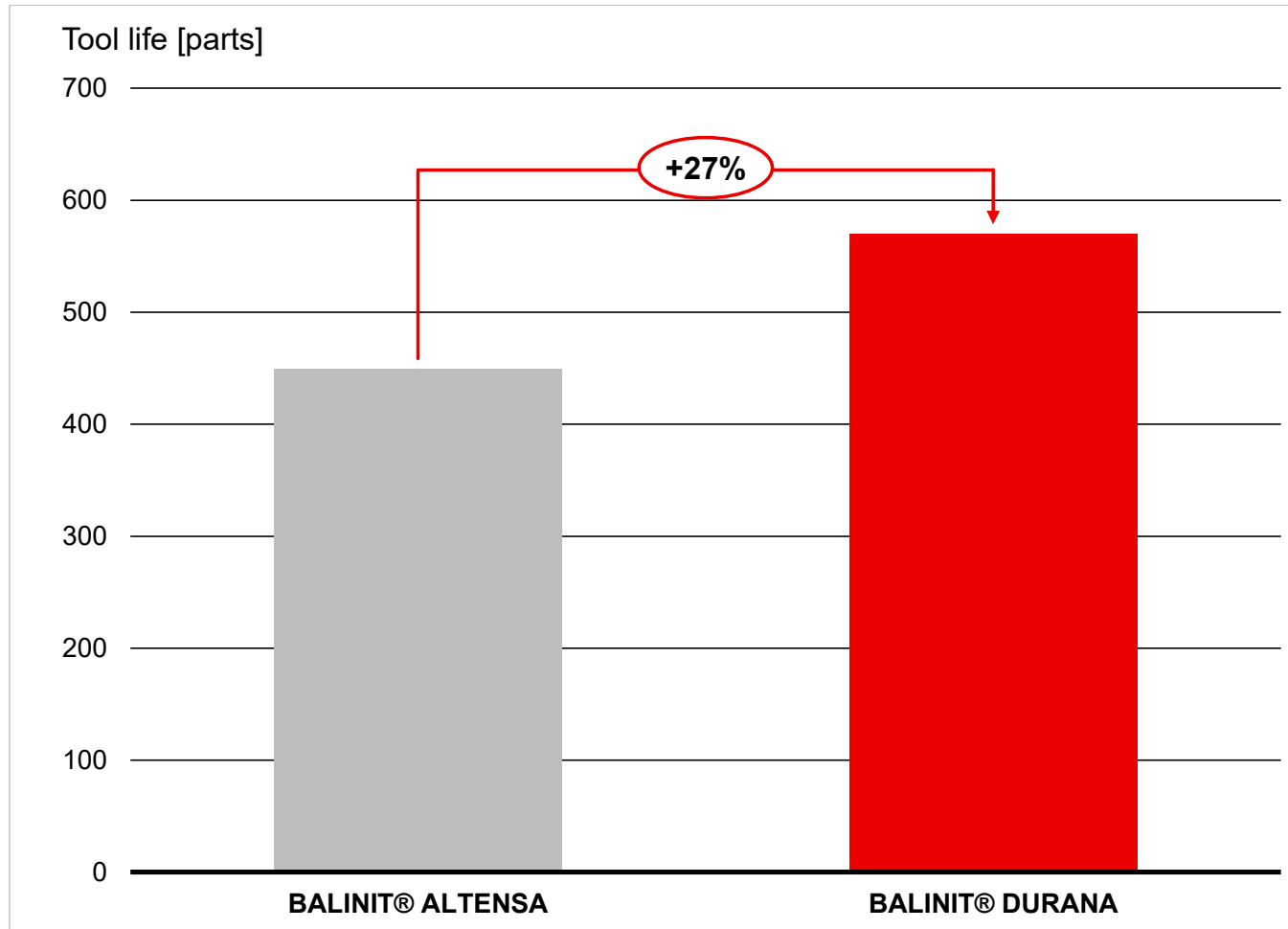


BALINIT DURANA for bevel gear cutting

Ring machining

oerlikon
balzers



Tool:
Carbide Stick Blade

Workpiece:
Ring Gear

Cutting data:
 $v_c = 170 \text{ m/min}$
 $f_z = 0.03 \text{ mm}$

Benefit:
Reduction of tool cost per piece

Source/Customer:
Axle Manufacturer

