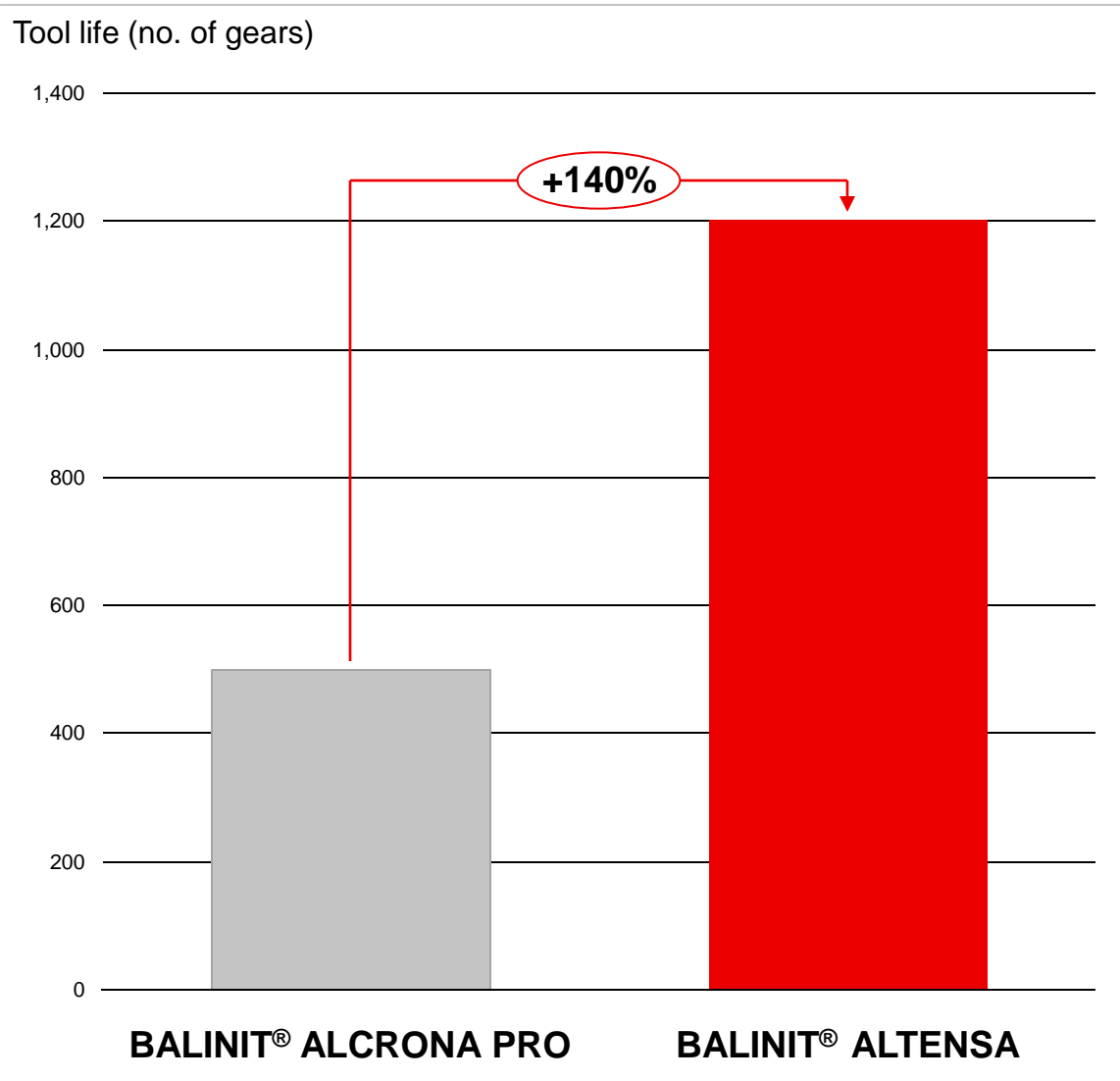


# Shaper cutter: promising first results



**Tool:**  
PM-HSS shaper cutter, D=130

**Workpiece:**  
Steel 1.7131 (AISI 5115)

**Cutting data:**  
m = 1.56  
wet

**Benefit:**  
+ 140% longer tool life

**Source:**  
Automotive  
Supplier / France

