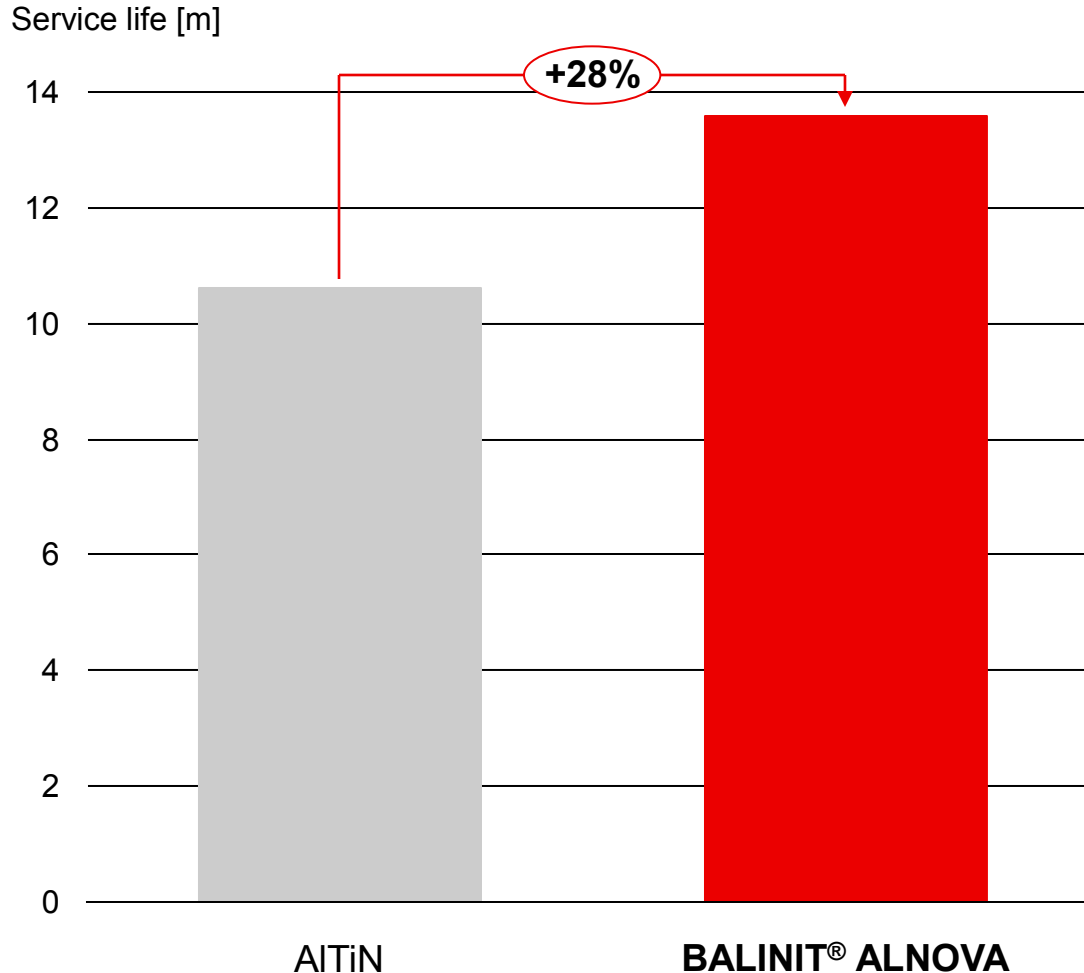


BALINIT® ALNOVA is impressive in machining Inconel turbine blades



Tool

Carbide end mill,
Ø 16 mm

Workpiece

Inconel 718

Cutting parameters

$v_c = 40$ m/min

$f_z = 0.045$ mm/rev

$a_p = 22$ mm

$a_e = 2$ mm

Cooling: Emulsion

Source

User