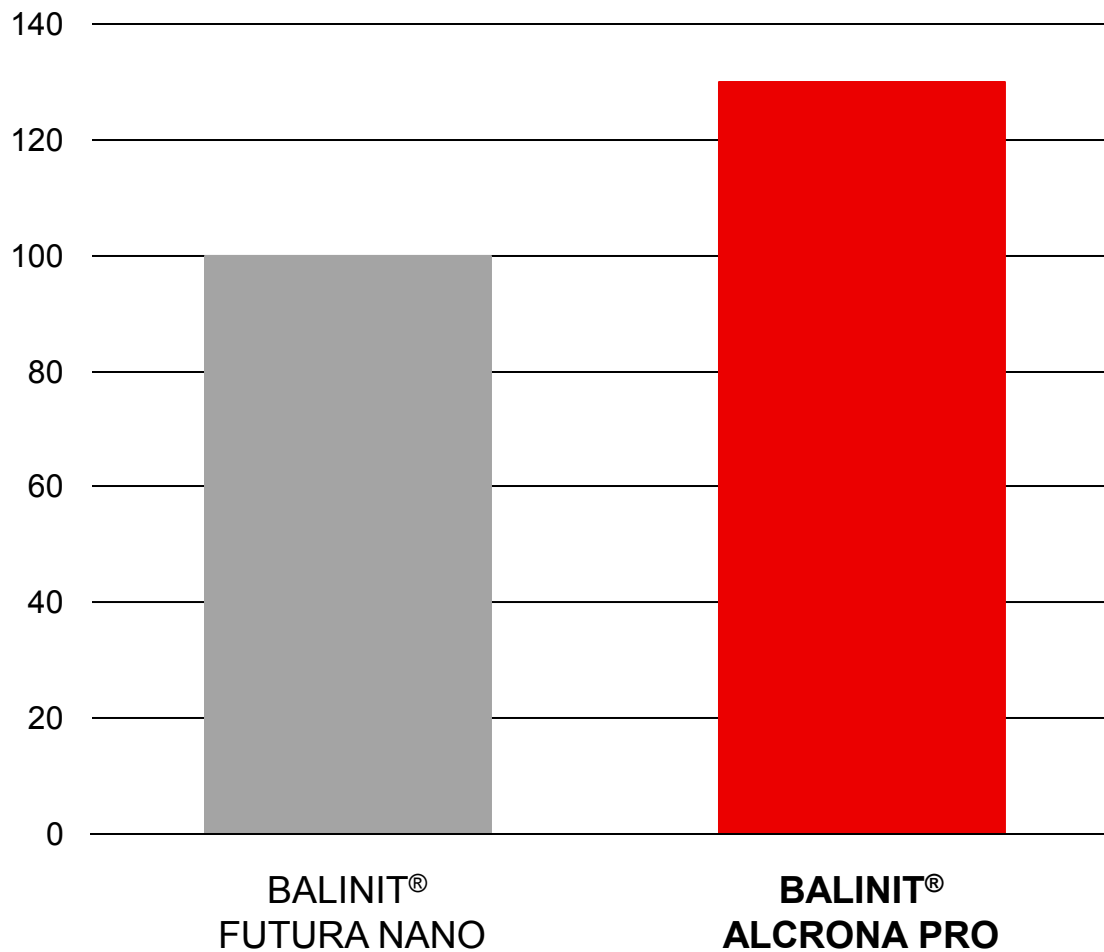


# Bevel gear cutting at top speeds

Relative service life [%]



## Tool

Gleason blade (carbide)

## Workpiece

confidential

## Cutting parameters

confidential

## Machining

Dry

## Source

Auto parts supplier /  
transmissions  
Germany